

## **Salmonella Initiative Program (SIP) Participants Table**

Table 1 identifies establishments currently participating in the *Salmonella* Initiative Program (SIP), a regulatory waiver program. FSIS regulations (specifically 9 CFR 303.1(h), 381.3(b), and 590.10) authorize the Administrator to waive for limited periods any provisions of the regulations to permit experimentation so that new procedures, equipment, and processing techniques may be tested to facilitate definite improvements. As described in the July 13, 2011, *Federal Register* notice, [Salmonella Verification Sampling Program: Response to Comments on New Agency Policies and Clarification of Timeline for the Salmonella Initiative Program \(SIP\)](#), “[the] *Salmonella* Initiative Program (SIP) [is] for meat and poultry slaughter establishments that agree to share internal food safety data with FSIS in order to receive waivers of regulatory requirements. SIP benefits public health in that it encourages slaughter establishments to test for microbial pathogens and to respond to the ongoing results by taking steps when necessary to regain process control and thus to minimize the presence of pathogens of public health concern.”

Table 1 lists the waivers from regulatory requirements that FSIS has granted to SIP establishments. Establishments participating in SIP test for *Salmonella*, *Campylobacter* (if applicable), and generic *E. coli* or other indicator organisms and share all sample results with FSIS. The SIP data may inform future rulemaking activities. Table 1 includes the dates establishments initially joined the SIP and the date the most recent updated waiver letter was issued, if applicable. Additionally, the former poultry and swine HIMP establishments have been removed from the [HIMP column](#) in Table 1 and have been listed in Table 2 and Table 3 below.

FSIS will update this information should it grant new waivers.  
*Last Updated 1/30/2023*

**Table 1 *Salmonella* Initiative Program (SIP) Participants**

Poultry line speed waivers (9 CFR 381.69 (a) and 381.69 (b))		NPIS	SIP Initial Waiver Letter Issued	Updated Waiver Letter Issued
P-468	Peco Foods, Inc.	X	7/2012	2/2019
P-192	Pilgrim’s Pride Corp.	X	6/2012	4/2019
P-548	JCG Foods of Alabama, LLC	X	6/2012	2/2019
P-341	Golden Rod Broilers	X	6/2012	2/2019
P-7101	Tyson Foods, Inc.	X	3/2012	2/2019
P-1307	Mar-Jac Poultry	X	5/2012	4/2019
P-758	Tyson Foods, Inc.	X	8/2012	2/2019
P-7927	Amick Farms, LLC	X	7/2012	4/2019
P-165S	OK Foods, Inc.	X	6/2012	2/2019
P-810	Pilgrim’s Pride Corp.	X	6/2012	4/2019
P-517	Mar-Jac Poultry	X	5/2012	4/2019
P-177	Pilgrim’s Pride Corp.	X	5/2012	4/2019
P-1249	George's Chicken, LLC	X	8/2012	4/2019
P-7987	Amick Farms, LLC	X	3/2011	2/2019
P-584	Pilgrim’s Pride Corp.	X	6/2012	4/2019
P-165H	OK Foods, Inc.	X	6/2012	2/2019
P-687	House of Raeford	X	6/2012	2/2019
P-46091	Ozark Mountain Poultry, Inc.	X	10/2018	-
P-1257	Fieldale Farms, Inc.	X	10/2018	-
P-45483	Peco Foods, Inc.	X	10/2018	-
P-1201	Pilgrim’s Pride Corp.	X	10/2018	-
P-7342	Wayne Farms, LLC	X	2/2019	-

P-19128	Case Farms	X	5/2019	-
P-1250	Fieldale Farms, Inc.	X	5/2019	-
P-32	Mar-Jac Poultry	X	5/2019	-
P-1325	Tyson Foods, Inc.	X	7/2019	-
P-243	Tyson Foods, Inc.	X	7/2019	-
P-1294	Holmes Foods, Inc.	X	9/2019	-
P-1315	Tyson Foods, Inc.	X	9/2019	-
P-72	Tyson Foods, Inc.	X	9/2019	-
P-7485	Wayne Farms, LLC	X	9/2019	-
P-6505	Norman W. Fries, Inc.	X	11/2019	-
P-737	House of Raeford	X	12/2019	-
P-13556	Tyson Foods, Inc.	X	12/2019	-
P-7085	Tyson Foods, Inc.	X	4/2020	-
P-445	Wayne Farms, LLC	X	4/2020	-
P-768	Tyson Foods, Inc.	X	4/2020	-
P-519	Amick Farms, LLC *change in ownership	X	4/2020	4/2022*
P-1009	Wayne Farms, LLC	X	4/2020	-
P-164	Tyson Foods, Inc.	X	4/2020	-
P-170	Wayne Farms, LLC	X	4/2020	-
P-1235	Wayne Farms, LLC	X	4/2020	-
P-1317	Wayne Farms, LLC	X	4/2020	-
P-1362	Tyson Foods, Inc.	X	4/2020	-
P-19514	Tyson Foods, Inc.	X	4/2020	-
P-1241	Tyson Foods, Inc.	X	4/2020	-
P-7470	Mountaire Farms, Inc.	X	4/2020	-
P-208	George's Processing, Inc.	X	4/2020	-
P-13369	George's Processing, Inc.	X	4/2020	-
P-18	Cargill (turkey)	X	2/2012	09/2015
<b>NPIS for other species (fowl, duck) (9 CFR 381.76 (b)(1) and 381.67)</b>				
P-1480	Tip Top	X	4/2016	7/2019
P-27389	Pitman Farms	X	12/2015	6/2019
P-17766	Southern Hens, Inc.	X	2/2012	2/2019
P-6519B	Coastal Processing	X	3/2019	-
<b>Poultry inspection staffing standards (9 CFR 381.76; 381.36 (c)(1)(iii)) – increased number of inspectors per line</b>				
P-17980	Pilgrim's Pride		5/2012	09/2012
<b>Fowl slaughter under SIS and finished product standards (381.76(b)(1)(i) and 381.76(b)(3))</b>				
P-27	Tyson Foods, Inc.		9/2011	05/2017
<b>Fowl slaughter under SIS (381.76(b)(1)(i) and 381.67)</b>				
P-794	B&B Poultry Co., Inc.		1/2020	-
P-215	Butterfield Foods		3/2020	-
<b>Duck slaughter under SIS (381.76(b)(1)(i) and 381.67)</b>				
P-300	Maple Leaf Farms, Inc.		3/2019	-
P-2028	Culver Duck Farms, Inc.		3/2011	05/2019
<b>Ready-to-cook standard to allow oil glands to remain intact on finished turkey carcasses (9 CFR 381.1)</b>				
P-46881	Kelly Turkeys		10/2017	-
<b>Sampling Frequency (9 CFR 381.65(g)(2)(i))</b>				
P-7470	Mountaire Farms, Inc.	X	10/2012	12/2018

<b>Market Hog sampling frequency waiver (9 CFR 310.25 (a))<sup>1</sup></b>				
M-244L	Tyson Fresh Meats, Inc.		9/2014	5/2019
M-244W	Tyson Fresh Meats, Inc.		9/2014	5/2019
M-244I	Tyson Fresh Meats, Inc.		7/2016	5/2019
M-85B	Swift Pork Company		9/2012	-
M-46491	WholeStone Farm Cooperative, Inc. *Previously, Est. M199N, changed ownership and Est No in 2018.		8/2012*	12/2018
M-360	Smithfield Packaged Meats Corp.		8/2012	10/2012
M-791	Clemens Food Group, LLC		6/2012	-
M-1620	Quality Pork Processors		6/2012	-
M-791C	Clemens Food Group, LLC		9/2017	-
<b>Market Hog line spacing and sampling frequency waivers (9 CFR 307.2(m)(1) and 310.25(a))<sup>1</sup></b>				
M-244M	Tyson Fresh Meats, Inc.		12/2016	6/2021
<b>Market Hog handling of bruised parts and sampling frequency waivers (9 CFR 310.14 and 310.25 (a))<sup>1</sup></b>				
M-244	Tyson Fresh Meats, Inc.		1/2013	5/2019
<b>Beef slaughter inspection staffing (9 CFR 310.1(b)(1)), and spacing (9 CFR 307.2(m)(1)); handling of bruised parts (9 CFR 310.14), line speed (9 CFR 310.1(b)(2)), and generic <i>E. coli</i> (9 CFR 310.25) testing waivers</b>				
M-278	Tyson Foods, Inc.		3/2020	-
M-245L	Tyson Foods, Inc.		9/2022	-
M-245J	Tyson Fresh Meats, Inc.		1/2023	-
M-245C	Tyson Fresh Meats, Inc.		1/2023	-
<b>Beef slaughter inspection staffing (9 CFR 310.1(b)(1),(b)(2)) and spacing (9 CFR 307.2(m)(1)); and handling of bruised parts (9 CFR 310.14)</b>				
M-86M	Cargill Meat Solutions		9/2021	-
M-86R	Cargill Meat Solutions		5/2022	-
M-86K	Cargill Meat Solutions		9/2022	-
<b>Beef slaughter inspection staffing (9 CFR 310.1(b)(1), (b)(2)) and spacing (9 CFR 307.2(m)(1)), and generic <i>E. coli</i> (9 CFR 310.25) testing waivers</b>				
M-969G	Swift Beef Company		6/2022	-

<sup>1</sup>Establishments that currently operate under SIP waivers from the former generic *E. coli* regulations may continue to conduct process control sampling at the alternative frequencies provided for in their waivers (see [84 FR 52300, 52301](#)).

**Table 2 Former Poultry HIMP Establishments**

<b>Poultry</b>	
P-468	Peco Foods, Inc.
P-192	Pilgrim's Pride Corp.
P-548	JCG Foods of Alabama, LLC
P-341	Golden Rod Broilers
P-7101	Tyson Foods, Inc.
P-1307	Mar-Jac Poultry
P-758	Tyson Foods, Inc.
P-7927	Amick Farms, LLC

P-165S	OK Foods, Inc.
P-810	Pilgrim's Pride Corp.
P-517	Mar-Jac Poultry
P-177	Pilgrim's Pride Corp.
P-1249	George's Chicken, LLC
P-7987	Amick Farms, LLC
P-206	Pilgrim's Pride Corp.
P-584	Pilgrim's Pride Corp.
P-165H	OK Foods, Inc.
P-687	House of Raeford
P-6505	Norman W. Fries, Inc.
P-727	Simmons Prepared Foods, Inc.

**Table 3 Former Swine HIMP Establishments**

Swine	
M-85B	Swift Pork Company
M-46491	WholeStone Farm Cooperative, Inc. *Previously, Est. M199N, changed ownership and Est No in 2018.
M-360	Smithfield Packaged Meats Corp.
M-791	Clemens Food Group, LLC
M-1620	Quality Pork Processors